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RBE350A94-3700-C-1A
Job Sheet 197532



Part No: RBE350A94-3700-C-1A

Job Qty: 8 pcs *18 M/L*

Part Name: Adjustable Brace Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 9/2/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	8 pcs	9/2/19		0.00	2.67	Small Fab - 1		
							Small Fab - 2		<i>M/L</i>
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	8 pcs	9/2/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
130	Packaging 3-1 - Stock - B4B	8 pcs	9/2/19		0.00	0.00	QC 5 - 30		
							QC 5 - 40		<i>SEP 25 2019</i>
							QC 5 - 61		
							QC 5 - 81		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



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Container No: S217100



Part: RBE350A94-3700-C-1A

Job No: 197532

Serial No/Batch: S217100

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 09/25/19

					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	MLC
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

140	QC 21 - SA	8 pcs	9/2/19	0.00	0.00	QC 21 - SA - 21		DAS
						QC 21 - SA - 70	SEP 25 2019	70
						QC 21 - SA - 53		9-89

Part Op 100 - Small Fab-3 (Small Fab) -Assemble as per DWG sheet 2
Descriptions: 110 - QC5 (QC5- Inspect part completeness to step on W/O)
130 - Packaging3-2 (Identify as per dwg & Stock Location:)
140 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	36 Ea (2 ea)	100-Small Fab - 1	5199293
92373A181	Roll Pin 1/8 X 3/4	16 Ea (2 ea)	100-Small Fab - 1	5214319
92373A251	Slotted Spring Pin	8 Ea (1 ea)	100-Small Fab - 1	5214323
CL-2-C	Lanyard Wire	6.6640 ft (.833 ea)	100-Small Fab - 1	5190004
NAS1756-12	Remove Before Flight	3 Ea (1 ea)	100-Small Fab - 1	5200859
RBE350A94-3700-C-01	Tube	8 pcs (1 ea)	100-Small Fab - 1	7x 5196365 11x 519162
RBE350A94-3700-C-03	Bolt	8 pcs (1 ea)	100-Small Fab - 1	5x 5154736 13x 5206507
RBE350A94-3700-C-05	Bottom	8 pcs (1 ea)	100-Small Fab - 1	5184049
RBE350A94-3700-C-07	Top	8 pcs (1 ea)	100-Small Fab - 1	5184522
RBE350A94-3700-C-09	Knurled Nut	8 pcs (1 ea)	100-Small Fab - 1	3x 5167078

1x 5162949

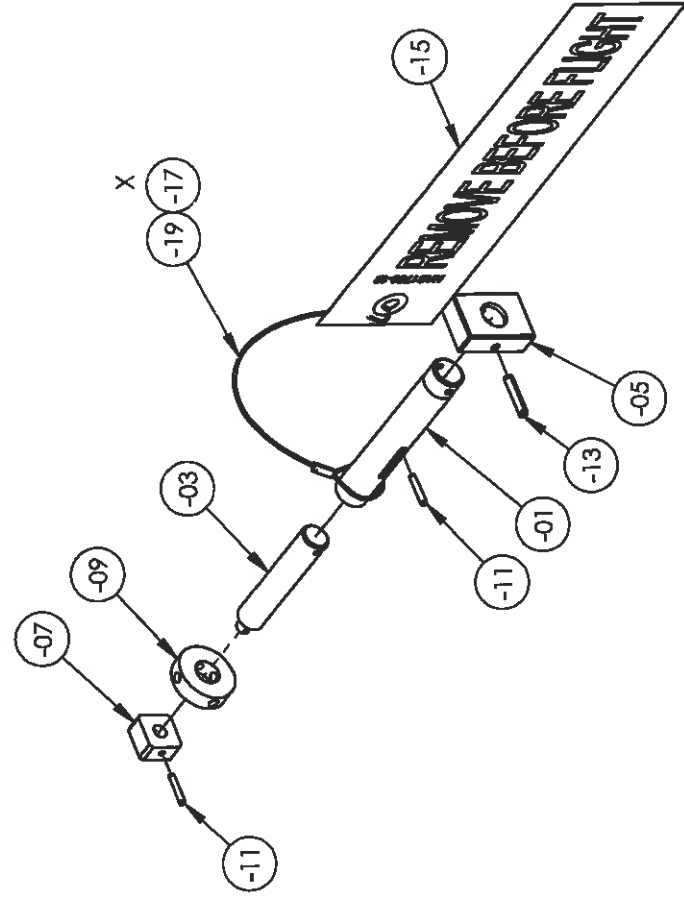
14x 5188469

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	16	519	0
	92373A181	16	117	0
	92373A251	8	62	0
	CL-2-C	7	1,241	0
	NAS1756-12	8	134	0
	RBE350A94-3700-C-01	8	27	0
	RBE350A94-3700-C-03	8	5	0
	RBE350A94-3700-C-05	8	40	0
	RBE350A94-3700-C-07	8	42	0
	RBE350A94-3700-C-09	8	28	0
Part Specifications				
Specifications could not be found.				

Plex 7/10/19 8:59 AM Dart.lajeunesse.marie

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
6	16-0286	-1A ADDED DRAWING.	2/28/2017	RJC
				APPROVED
				SM



SHOP C
RETURN
ENGINEER
UNCONTROL
SUBJECT TO A
WITHOUT
WORK

NO. 197532 MWS
190720

DART
AEROSPACE

TITLE SWASHPLATE IMMOBILIZING TOOL
ADJUSTABLE BRACE

DWG NO. RBE350A94-3700-C-1A REV 6

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS $\pm \frac{1}{16}$
DECIMALS $\pm .005$
ANGLES $\pm .1^\circ$
SURFACES $\pm .125$
SPEC 1. BREAK ALL SHARP EDGES
2. DIMENSIONAL LIMITS APPLY
3. INTERFERING AND TOL PER
ASME Y14.5M-2009
DRAWN BY: CLOUGH
CHECKED: DUEFELDT
OFFS APPR: ANDERSON
QA APPR: LINDSAY
APPROVED: MACKOVJAK
USED ON MODEL

ADJUSTABLE BRACE ASSEMBLY

SCALE 1:4 DATE 8/21/2012 SHEET 2 OF 7

Job: _____		DISPOSITION		DEPARTMENT/PROCESS										
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				
Date :	Sequence #:		QTY Affected :		MRB (QS1042)									
Description Work Order Deviation					Disposition									
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐					FAULT CATEGORY									
					Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____			Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐			Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐			
											Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
					Completed By									
					Lead hand / Supervisor									
					QC / QA Coordinator									